

For your Advantage – The FLUID PROCESS GROUP

The FLUID PROCESS GROUP is an association of companies incorporated by the KIESELMANN GmbH. Through this broad competency network we can optimize our synergies to realize complex projects – gladly acting as General Contractor – with resulting advantages for the client.



Rötestraße 19
74321 Bietigheim-Bissingen, Germany
Phone +49 (0)71 425 81-0
Fax +49 (0)71 425 81-99
www.rieger-behaelterbau.de
info@rieger-behaelterbau.de



RIEGER Behälterbau GmbH
Breweries
Beverages/Food
Oenology
Chemistry/Pharmaceutics



Paul-Kieselmann-Str. 4-10
75438 Knittlingen, Germany
Phone +49 (0)70 43 371-0
Fax +49 (0)70 43 371-125
www.kieselmann.de
info@kieselmann.de



KIESELMANN Anlagenbau GmbH
Planning and Engineering
CIP-Plants
Flash Pasteurizers
Pigging Technology
Process Automation



KIESELMANN GmbH
Innovative, reliable Valves
Process Components & Fittings
Beverage Tubes
Units



Lautlinger Weg 3
70567 Stuttgart (Möhringen), Germany
Phone +49 (0)711 7 67 26 60
Fax +49 (0)711 7 67 26 69
www.va-group.de
info@va-group.de



VA Food Processing GmbH
Planning and Engineering
for Food- and Dairy Process Technology
Membrane Filtration
Process Automation



Ferdinand-von-Steinbeis-Ring 31
75447 Sternenfels, Germany
Phone +49 (0)70 45 204 98-0
Fax +49 (0)70 45 204 98-90
www.aquaduna.com
info@aquaduna.com



AquaDuna GmbH & Co KG
Cleaning Technology
Automation Electronics
Mechatronics
Medical Technology

The Division Managers of the company RIEGER Behälterbau GmbH are at your service should you have any questions:

Chemistry, Pharmaceutics and Cosmetics

Thomas Kempter

Phone: +49 7142 581 10
Mobile: +49 170 479 42 89
E-Mail: t.kempter@rieger-behaelterbau.de

Karl-Heinz Fleschhut

Phone: +49 7142 581 40
Mobile: +49 175 415 81 00
E-Mail: k.fleschhut@rieger-behaelterbau.de

Food

Thomas Kempter

Phone: +49 7142 581 10
Mobile: +49 170 479 42 89
E-Mail: t.kempter@rieger-behaelterbau.de

Breweries

Ortwin Niller

Graduated Brewmaster/Business Sc. Engineer
Phone: +49 81 31 271 66 99
Mobile: +49 171 3 652 567
E-Mail: o.niller@rieger-behaelterbau.de

Oenology and Beverages

Marcus Renner

Dipl. Engineering (FH) Viniculture and Oenology
Phone: +49 7142 581 41
Mobile: +49 170 227 67 00
E-Mail: m.renner@rieger-behaelterbau.de

Volker Mäusle

Mobile: +49 171 273 77 07
E-Mail: v.mausle@rieger-behaelterbau.de



Individual Custom Solutions

Pharma



Our Services

Your Needs – Our Solutions

We are certified by:



Our product Portfolio for the Pharmaceutical Industry:

- ▶ Batching, process and reaction Tanks
- ▶ Mixing Vessels/Stirrer Vessels
- ▶ Process Units
- ▶ Bio Fermenters and Cell Fermenters
- ▶ Storage Tanks
- ▶ Mobile Tanks
- ▶ Tanks for granulating Liquids
- ▶ Melting Tanks
- ▶ AP/PW Storage Tanks up to 100 m³
- ▶ WFI Storage Tanks up to 100 m³
- ▶ CIP Vessels
- ▶ Buffer and Storage Tanks
- ▶ On-Site Installations
- ▶ Custom Constructions

Our Qualifications:

- ▶ Certification accord. to: WHG, SVTI, AD2000/HP0, DIN 18800-7, EN1090, ISO 3834-2, EN 13445, Pressure Equipment Directive 97/23/EG
- ▶ Types according to cGMP
- ▶ Interior & Exterior Surface Treatment up to $Ra \leq 0.4 \mu m$
- ▶ QS Management nach DIN ISO 9001:2008
- ▶ Delta ferrite limitation up to $\leq 3 \%$
- ▶ Processing of Nickel Chromium Steel et alii 1.4301/1.4404/1.4435/1.4462/1.4539 and Nickel Master Alloys Hastelloy/Alloy 59
- ▶ Wall Strength up to 25 mm
- ▶ WIG/Plasma/UP welding Processes

The Company

You profit from over 50 Years of Experience in Tank and Vessel Construction

Our Services from A-Z

Structured quotations with consultation from the start. On-site visits, creation of detailed technical drawings, and pre-manufacturing inspections. Shipping arrangements to fit your needs, a smooth hassle-free installation, documentation and certifications.

We take what we can off your hands, so that you can focus what's important – your precious products. Challenge us!



- ▶ 1952 Foundation of the RIEGER Behälterbau GmbH as a cooperative
- ▶ 1962 Start of production of tanks and vessels from stainless steel for the Food and Beverage Industries
- ▶ Over the years the business has been sustainably expanded to include the Chemical and Pharmaceutical Industries
- ▶ 2011 The company is acquired by the KIESELMANN GmbH

Today around 150 employees make RIEGER Behälterbau GmbH one of the leaders in technology and quality in the field of tank and vessel manufacturing.



Production facilities and head office in Bietigheim-Bissingen